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Atty. Docket No.: 02307W-142300
Applicant: Yushan Yan et al.
Title: NANOSTRUCTURED PROTON EXCHANGE MEMBRANE FUEL
CELLS
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106

Low resistivity porous silicon

Carbon nanotube array electrode and membrane assembly.



High resistivity porous silicon

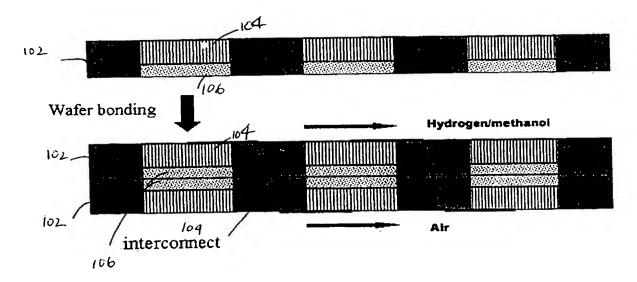


FIG. 1

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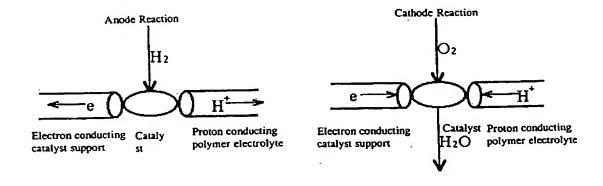


FIG. 2

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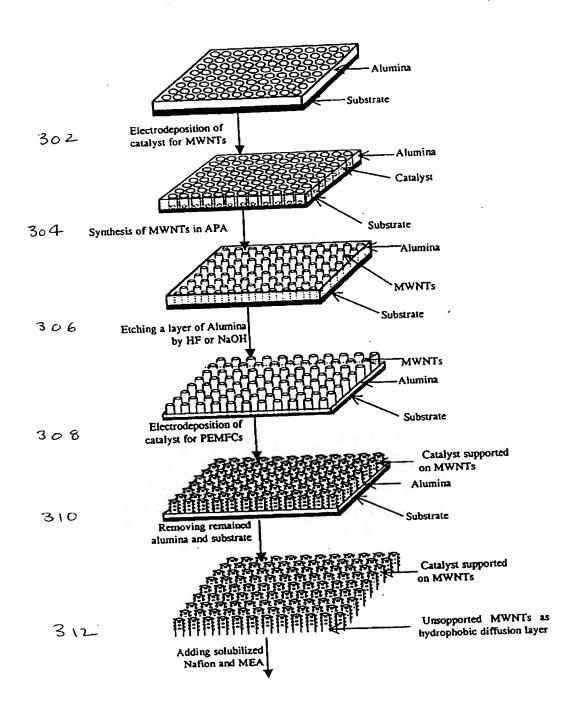
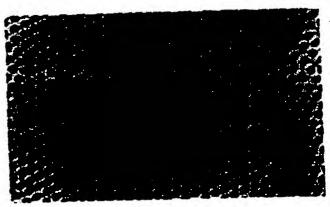


FIG. 3

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— 100 nm

FIG. 4

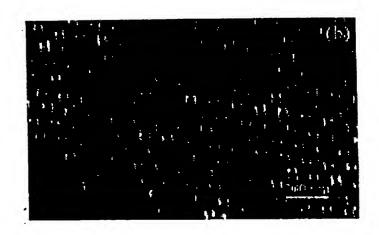


FIG. 5

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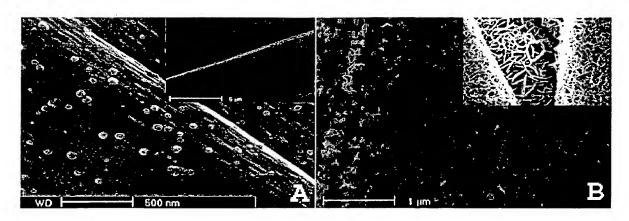


Fig. 6: SEM micrographs of carbon paper after electrodeposition of Co: A) with 0.26 mg/cm² Co (inset is bare carbon paper) and B) with 4 mg/cm² Co (inset is 20 mg/cm²) Co).

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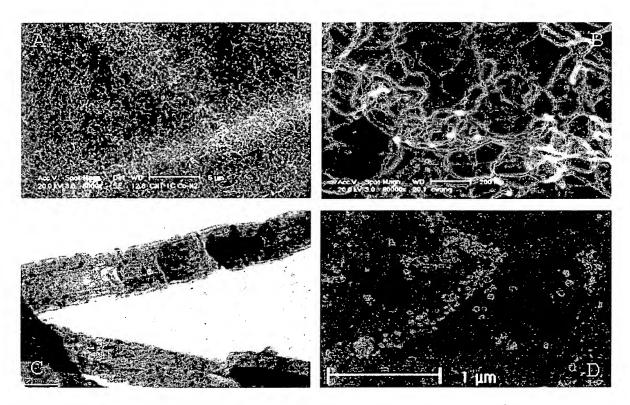


Fig. 7: SEM and TEM micrographs of MWNTs grown by 0.26 mg/cm³ Co loading on carbon paper; A) SEM with low magnification showing high coverage of MWNTs on carbon paper; B) SEM with higher magnification showing the diameter of the MWNTs and presence of Co catalyst particles; C) TEM of MWNTs, D) SEM of Pt particles electrodeposited on MWNTs.

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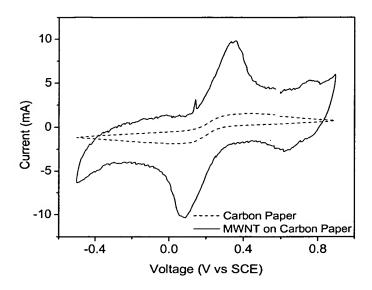


Fig. 8: Cyclic Voltammetry in a $K_3Fe(CN)_6$ solution (5 mM $K_3Fe(CN)_6 + 0.5$ M K_2 SO₄) of: 1) 3.46 cm² of carbon paper alone; 2) MWNTs grown by 0.26 mg/cm² Co loading covering the same 3.46 cm² carbon paper. Scan rate: 50 mV/s.

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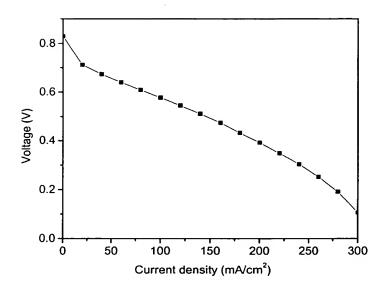


Fig. 9: Polarization curve of a MEA prepared by electrodeposition of Pt on MWNTs grown by 0.26 mg/cm² Co loading. Pt loading on both electrodes: 0.2 mg/cm². Membrane: Nafion 115. Operating conditions: cell temperature, 70°C; humidifier temperature, 80°C; pressure, 2 atm.